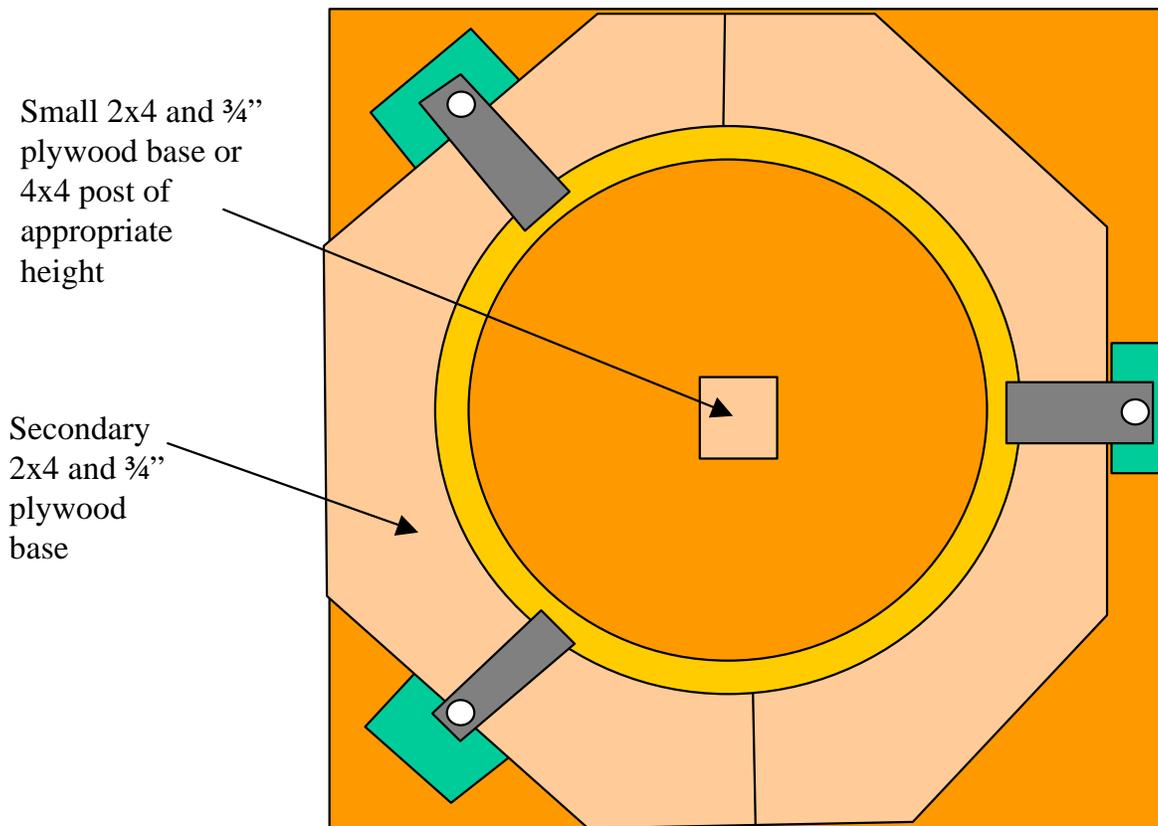
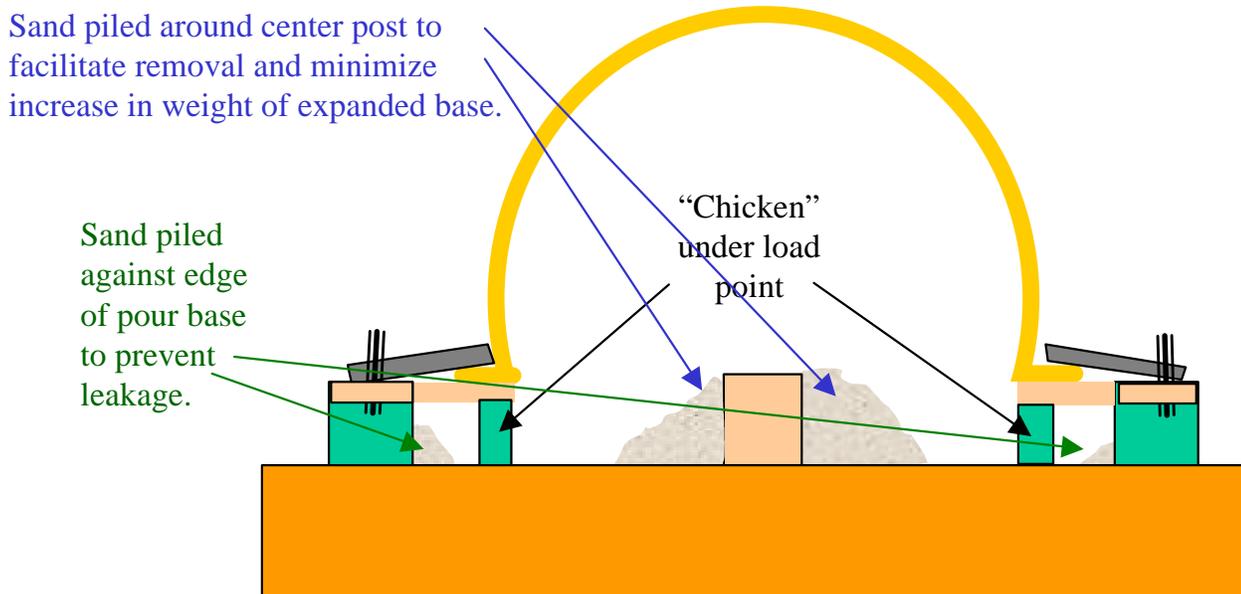


# Concept Drawings for Experimental Mini-Bay Ball Pouring Base Adaptor for Anti-Settlement Base



Plan view of Mini-Bay Ball mold system with two-piece flange cover for pouring concrete flanges



Cross section of mold with center pedestal or 4x4 post for positioning Polyform buoy



Cross section of Mini-Bay Ball with integrated cast anti-settlement/stability flanges. Cross-hatched area, when not filled in with concrete, used to provide anti-slide friction in lieu of bottom waves created using sand during pour.

Cross-hatched area can be filled in with concrete to form a full, solid anti-settlement base across the bottom of the module. Sand ridges can be placed under the thickest section of the unit in order to create an irregular bottom surface to increase friction.